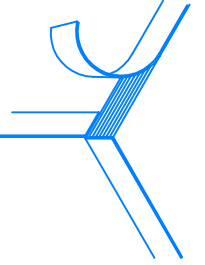


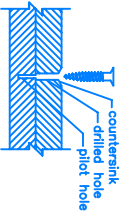
- 6) Drill three 1/8" holes in each L and N as shown (Fig 7). Glue these pieces to X and drill a 1/16" pilot hole into X through the holes previously drilled (Illustration 2). Note that piece N is flush with the un-notched piece together using six 1 1/4" #6 flathed screws.
- 7) Again, drill N with three holes, from the top side this time, taking care not to drill where screws have already been inserted. Allow 1/3" clearance between the inside edge of X and the edge of D as shown (Fig. 8). Glue and screw piece N to piece D using three 1 1/4" #6 flathed screws.
- 8) Lay piece D between A, B, and C on top of pieces O and P. Fit drawer previously built into guides and close halfway. Now attach W to D with 1 1/2" finishing nails. Piece W ensures that the drawer will not pull out. Do not glue this. Drill one 1/8" hole in C, countersink on outside of C, drill a pilot 1/16" hole into D, glue and screw C, to D with one 2" #6 flathed screw two inches from the front edge. Complete nailing C to D with 1 1/2" finishing nails.
- 9) Glue and nail piece F to piece R with 1 1/4" finishing nails then glue and nail pieces T and A to piece F with 1 1/2" finishing nails ensuring bottom of F and A are flush.
- 10) Measure the size of your PC hardware and locate piece K accordingly. Glue and nail piece K to piece D with 1 1/2" finishing nails. Lay piece E between pieces A, B, and C on top of piece O and P. Glue and nail piece E to pieces O and P with 1 1/4" finishing nails. Nail piece K to piece E with 1 1/2" finishing nails.
- 11) Iron on the edge tape as shown in Illustration 1. Sand the exposed edges of A,B,C,E,G,H, and K at 90°.
- 12) Sand with sandpaper and stain project to manufacturer's instructions and mixed with stain to match dry stained project, or colored putty. Apply final finish to manufacturer's instructions. If you are going to paint the project, fill exposed nail and screw holes with a suitable filler and sand. Apply paint to manufacturer's instructions. Do not use leaded paint for projects that will be around young children.

On Materials

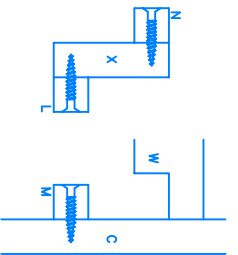
This project is designed as a finished wood project. Ensure your materials are of the best quality. We recommend fir, oak or mahogany. If the project is to be painted, pine, spruce or fir could be used. Ensure the 1x4 and 1x6 is totally free of knots.



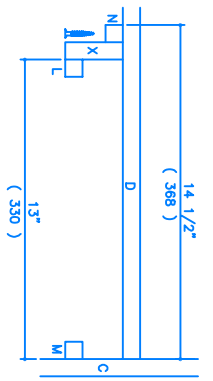
EDGE TAPE ILLUSTRATION 1



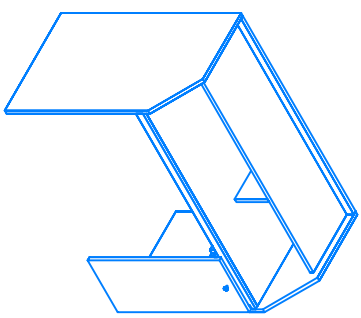
PILOT HOLE ILLUSTRATION 2



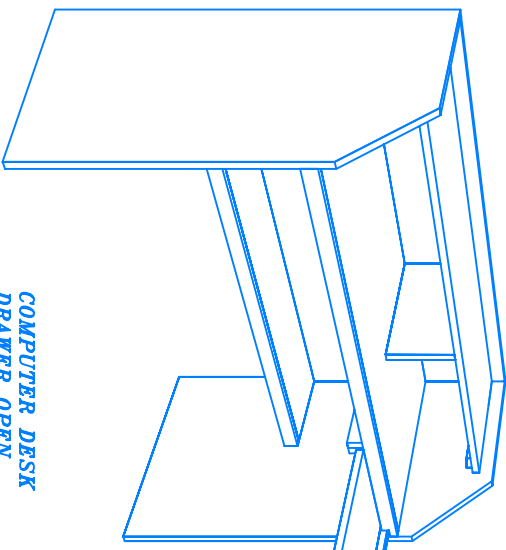
GLIDE DETAIL FIGURE 7



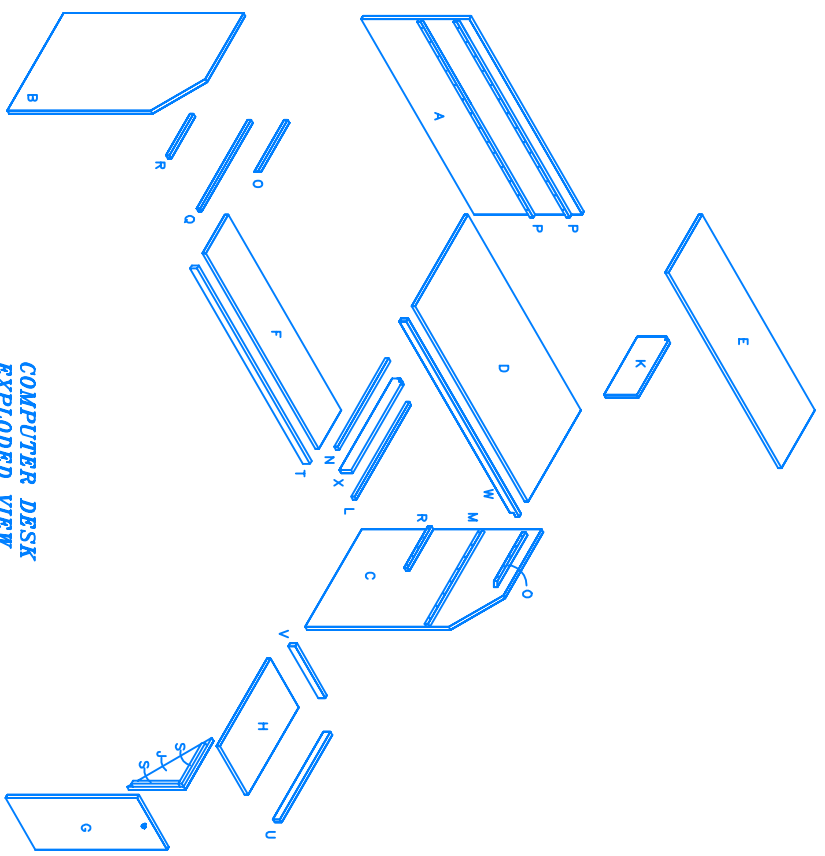
GLIDE INSERTION FIGURE 8



COMPUTER DESK DRAWER CLOSED



COMPUTER DESK DRAWER OPEN



COMPUTER DESK EXPLODED VIEW